

Work Order ID 160460

Friday, April 28, 2017 12:50:42 PM

160460

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Item ID: D3183-045 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bearing Assembly
Start Date: 5/1/2017 Start Qty: 50.00 ***50*** Cust Item ID:
Required Date: 5/3/2017 Req'd Qty: 50.00 ***50*** Customer:
Reference: SCHEDULED

APR 28 2017

Approvals: Process Plan: DAS Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: 21 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***
9-89

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3183	Rev C1 ✓

130 Small Fab 0.00
130
Small Fab Memo 1.00
Small Fab Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

50x 17/05/02 DAS 36 9-89

140 QC5- Inspect part completeness to step on W/O 0.00
140
QC Memo 1.00
Quality Control

50 MAY 02 2017 DAS 38 9-89

150 Identify as per dwg & Stock Location: 804 0.00
150
Packaging Memo 0.50
Packaging

50 MAY 03 2017 DAS 8 9-89

MAY 03

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	5.00							
Quality Control									

DAS
21
9-89

MAY 04 2017

Picklist Print

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Work Order ID: 160460

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Parent Item: D3183-045

D3183-045

Parent Item Name: Bearing Assembly

Start Date: 5/1/2017

Required Date: 5/3/2017

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP A04.02.18New issueKJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3183-5 *D3183-5* Bearing		Manufactured	No			130	Each	93.0000	1 **	50		17/05/02 DAS 36 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST020		93							
				156861		18							
				159134		75							
D3183-9 *D3183-9* Cap		Manufactured	No			130	Each	141.0000	1 **	50		17/05/02 DAS 36 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		5							
				143537		4							
				89492		1							
				ST020		136							
				157858		86							
				158971		50							